

BLUEWIN Co., Ltd.

a Family Group, EPC Turnkey company for Sludge Dewatering, Reduction, Recycling, Water, Wastewater, Algae Treatment, Utility, Devices, Equipment, System.

"Advanced Technology for Better tomorrow"

Advanced Green Solution for Water, Wastewater and Sludge Treatment 35 years Field Know-how

Version 2021/Jan





► Introduction,

BLUEWIN is EPC Turnkey Family group for Water, Wastewater and Sludge Treatment. Based on 35 years field experiences in worldwide work-sites, we focus on sharing our advanced technologies and moving forward to clean earth environment for global society.

Main Equipment,

- 1. ELODE: Advanced Solution for Sludge dewatering by Electro-osmosis
- 2. KOWATS: Mechanical Sludge dewatering with 1,000 operating, 3,000 work-sites
- 3. Nano Micro-bubble Technology: for Water, Wastewater, Algae purification.
- 4. 3P Separation: Separating Oil, Water, Solid at once for achieving renewable energy

Find More on Website

· Refer to last page for detailed information.





1st CHAPTER:

FINE-ELODE: Electro Osmosis Dewatering Equipment

2nd CHAPTER:

MECHANICAL DEWATERING: Decanter-Centrifuge, Screwpress, etc

3rd CHAPTER:

NANO MICRO BUBBLE: Water, Wastewater Algae Purification

4th CHAPTER:

2.3P-SEPARATOR: Achieving Sludge renewable by Oil Separation



1st CHAPTER:

FINE-ELODE: Electro Osmosis Dewatering Equipment







ELODE

Remarkable Sludge Dehydrator

- > NO Competitor in the World!
- > 10%wt (90%ds) Guarantee (For most of WWTP Sludge)
- > 0.45kWh/liter water removed (Lowest Energy Consumption)
- > 12months Recovery of Investment (Faster ROI)
- World Lowest Operating Expenditure
- > World Lowest Capital Expenditure





Click to watch ► "2021 ELODE Promotion Video"







What is FINE-ELODE?



Remarkable Dewatering system 90% Volume Cut-Down Reborn to Renewable Energy

<1st Stage Dewatering>

Belt press, Centrifuge, Filter press, Screw press, Volute press, Other mechanical dewatering M/C



35 years Know-How for Sludge Dewatering

<2nd Stage Dewatering> FINE-ELODE



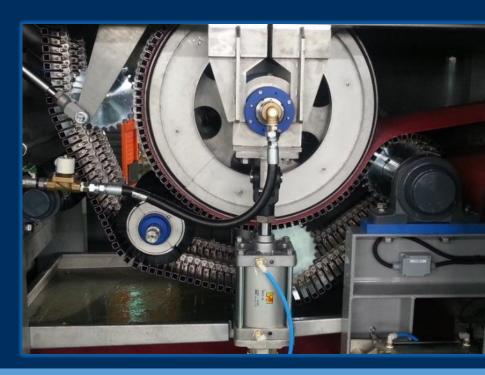




► FINE-ELODE = Electro Osmosis Dewatering Equipment

: The world first "Field Proven" commercialized electro-osmosis dewatering machine which treat almost all types of Organic wastewater.

- Sludge Types All kinds of Organic Sludge
- Municipal Sewage
- Food & beverage
- Livestock
- Dyeing & painting
- Chemical
- Fishery
- Etc.







► ELODE provides <u>Total solution</u> for the deficiency of current treatment.

1. Mechanical Dewatering machine

- Only extract the free water contained in the sludge.
- Dehydration limited to Avg. 25%DS of sludge.
- Cannot extract the remaining of absorbed water.

2. Thermal Dryers

- High capital
- High energy consumption
- Lots of Utilities

ELODE

- 1. Extract Both Free & Absorbed water
- 90%DS Guarantee
- Reduce Sludge weight in half
- 2. Low Footprint & Energy consumption
- **Small Space for Full Operating Process**
- 0.45kWh removing 1L water
- Simplification of Utilities
- -> 12months ROI recovery (South Korea)



FLOW SHEET: How to get 90%ds





1st Dewatered by
Mechanical Machine as
Beltpress, Decanter,
Filterpress, Screwpress

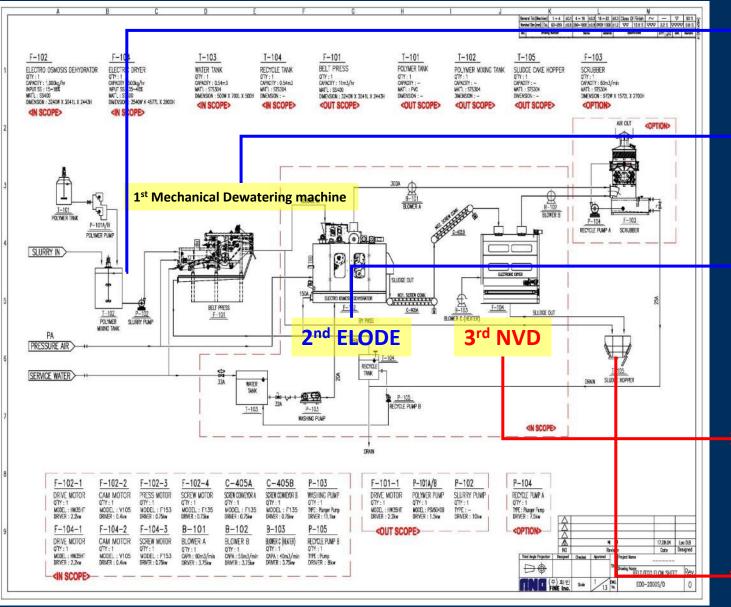
Input 15~20%ds 2nd

Dewatered by

ELODE

Input 40~50%ds 3rd by NVD (Natural Ventilation Dryer)

> Final Output 90%ds



How ELODE works?



Combinated dehydration of ELODE + NVD achieves 20% ▶ 90%ds with only 0.45kWh.

2nd Stage : ELODE : 20%ds ▶ 40%ds

- Electro-phoresis, osmosis and dialysis are applied to inlet sludge.
- By Electric potential difference, Cell membrane is destructed.
 - ► In the process, 60~80°C heat is generated inside sludge.
- Absorbed water is discharged.

* Details on the next page

3rd Stage : NVD : 40%ds ▶ 90%ds

- NVD uses heat from ELODE by ventilating the sludge with natural air.
- Blower takes outside air and Electronic dryer can assist with low-energy.
- Moisture evaporates to the maximum and 90%ds Cake is achieved.

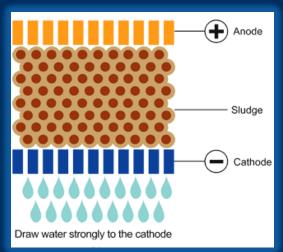
* Details after ELODE process

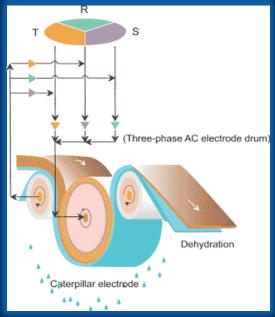




Dewatering Method

- Combined actions of electrophoresis and electro-osmosis
- The sludge cake first goes through bet ween the anode Drum and the cathode Carbon.
- Apply 3-phase DC voltage between the two electrodes, strongly push the sludg e particles (-) toward the anode and water (+) toward cathode.







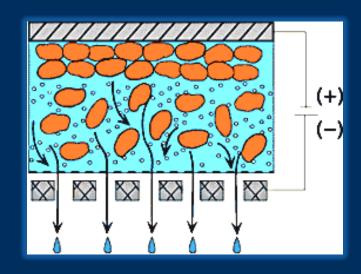


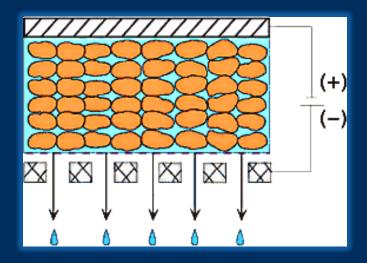
Electro-Osmosis Process FINE-ELODE

- 1. Early Electro-Osmosis, Electrophoresis
- Strongly push sludge particles (-) to anode
 (+) by an electrical potential difference



- 2. Intermediate Electro-Osmosis
- Dehydration through movement of water (+) to cathode (-)



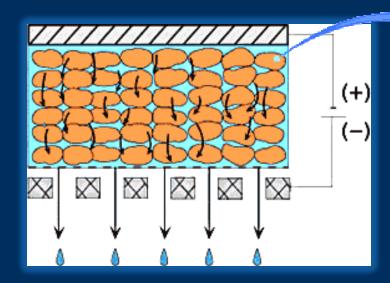






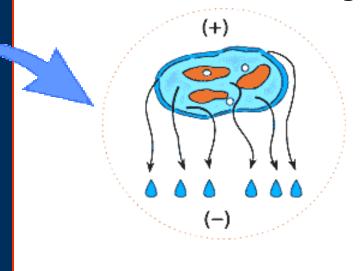
Electro-Osmosis Process FINE-ELODE

- 3. Final Electro-Osmosis Capillary Pressure
- Force the absorbed water flow through porous solid to cathode (-)



Destruction of Cell Membrane

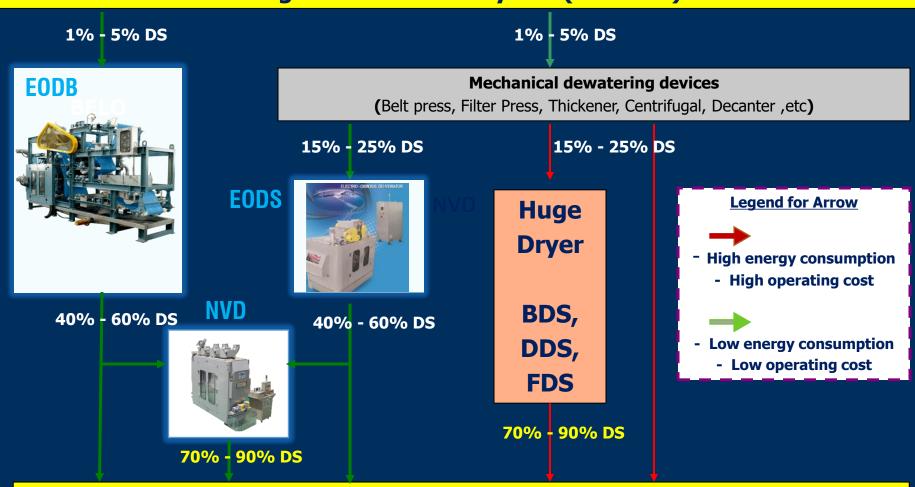
 Destruction of cell membrane discharge the absorbed water of sludge







Sludge mixed with Polymer (Influent)



For final disposal-Incineration, Agriculture, Landfill, Renewable Energy etc.,





NVD = Natural Ventilation Dryer

: NVD is a compact dryer for ELODE that can maximize sludge dryness. It spends low energy using natural air and electronic heating system.

The water molecules in the sludge consist of polar molecules.	The water molecules by the electric field are rearranged.	Moisture evaporates by natural convection.
[Hydrogen] – [atom-positron] [Oxygen atom] - [negative electron]	Heat is generated by collision between rotating water molecules.	Water evaporation is maximized without additional energy.

Specification

Capacity: 355liter/hr evaporated at 155kW only.

Dimension (m): 5.4 x 3.6 x 2.6 (L x W x H of Largest Model) Small supplementary Equipment for Odor & Dust required If needed, Scrubber for Deodorization can be provided.



Typical Concept of Full-Process

· Case 1

Sludge Weight: 3200m³/day @ 1.1% TS (=99% WT) > > <u>150m3/hr @ 1.1%TS 22h/day</u>

Sludge Characteristic: Activated Sludge of Municipal Sewage Total Sludge Weight Reduction: 98.76%

Operating Time: 22hr/day 365day per year

Total Energy Consumption : 2,515kWh

Pre-Stage	1 st Stage	2 nd Stage	3 rd Stage
2 SET	2 SET	6 SET	6 SET
TWIN DRUM THICKENER (KOWATS-1000SDT)	DECANTER CENTRIFUGE (KOWATS-610D)	Electro Osmosis Dewatering Equipment (EODS-3000)	Natural Ventilation Dryer (NVD-3000)
150m3/hr @1.1%TS ▶ 42m3/hr @4%DS	42m3/hr @4%DS ▶ 7.63m3/hr @22%DS	7.63m3/hr @22%DS • 4.20m3/hr @40%DS	4.20m3/hr @40%DS 1.86m3/hr @90%DS

- 150m3/hr 1.86m3/hr = 148.14tons of water removed (98% Weight Reduction)
- Electricity Consumption for Main Equipment & Utilities = 2,515kWh
- Energy / Evaporated water = 2,515kWh / 148,140L = 0.017kWh/1Liter removed
- > 17kWh / 1m3 Water removed



Typical Concept of Full-Process

For Details of MODEL Specification & References

Breakdown for Energy Consumption

APPLICATION	MODEL	ENERGY CONSUMPTI ON	Q'ty	TOTAL CONSUM PTION	REMARK
MAIN EQUIPMENT	TWIN DRUM THICKENER KOWATS-1000SDT	6	2	12	4%TS Guarantee
	DECANTER-CENTRIFUGE KOWATS-610D	73.5	2	147	22% DS Guarantee
	ELODE EODS-3000	200	6	1200	40% DS Guarantee
	NATURAL VENTILATION DRYER NVD-3000	155	6	930	90% DS Guarantee
	DEODORIZATION SYSTEM SCRUBBER DDSE-3000 for ELODE	15	2	30	<option></option>
	DEODORIZATION SYSTEM SCRUBBER DDSN-3000 for NVD	37.5	2	75	<option></option>
UTILITIES POLY DOSING, SLUDGE TRANSFER, etc.			226		
GRAND TOTAL ENERGY CONSUMPTION INCLUDING OPTION				2	2,620kWh

<Notes>

Energy consumption is Maximum Value including Safety Factor.

▶ Actual Operating energy is less than 2,620kWh.



Performance Photo only by ELODE



Result of Final Cake Out from different sludge.



Municipal Sludge 57%wt



Chemical Sludge 53%wt

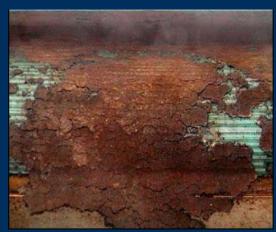


City Bio Sludge 55%wt

Livestock Sludge 52%wt



High Organic Dyeing 48%wt



Municipal + Excreta 51%wt





Performance Photo only by ELODE



Result of Final Cake Out from different sludge.



Industrial Oil Sludge 52%wt



Soy Bean Sludge 53%wt



Organic Mineral 55%wt

Pharmaceutical Sludge 48%wt



Milk Sludge 58%wt



Human Excreta 43%wt





2nd CHAPTER:

MECHANICAL DEWATERING: Decanter-Centrifuge, Screwpress, etc





KOWATS: Decanter Centrifuge



Over 70% WWTP Market Share in South Korea

- 1. 35 years Accumulated know-how for Performance & Safety
- 2. Over <u>3,000 units</u>, <u>1,000 work-sites</u> References
- 3. Top quality A/S for Professional Engineer departure within <u>24hours</u> from emergency call





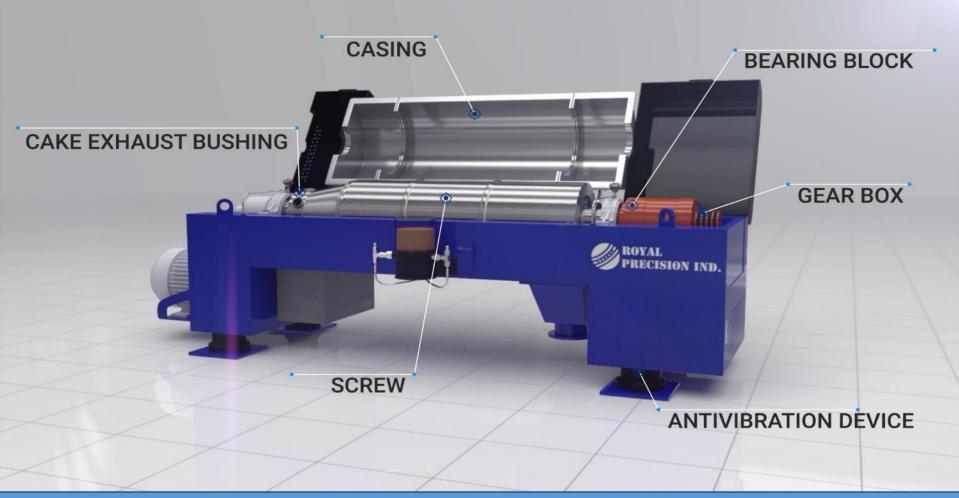




► For detailed Specification, please refer to KOWATS CENTRIFUGE

Centrifuge, Screwpress, Filterpress, Thickener, etc. are introduced.



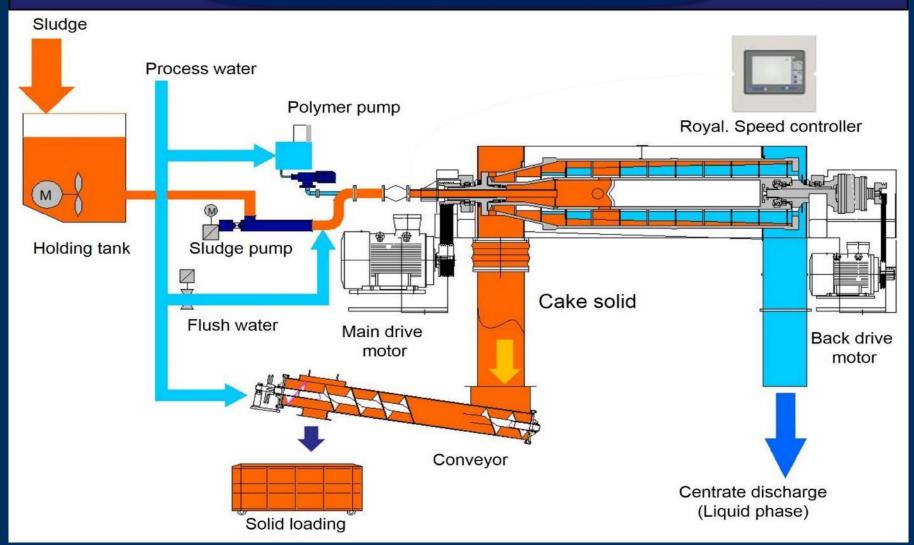




OPERATING PROCESS



Centrifuge installation for dewatering of sewage sludge PROCESS MAP























SORT	NAME OF PATENT	REGISTERED NO.
	Screw conveyor for screw decanter type centrifuge with detachable screw wings	#10-1081751
	Centrifuge with multistage controller dam plate	#10-1068577
	With a two-stage accelerated discharge cover formed in a screw conveyor Screw Decanter Type Centrifuge	#10-0977196
TECHNICAL Patents	A concentrate having a rotation angle or a cake outlet Screw Decanter Type Centrifuge	#10-0953671
	A screw decanter type centrifugal separator equipped with a plate for noise prevention on the rotating body of the outer shell bolt	#10-0920493
	Centrifuges for industrial, sewage and wastewater treatment Wing end surface hardening method of screw conveyor	#10-0857057
	Horizontal centrifuge for sludge concentration and dehydration	#0407896
	Acceleration / deceleration gearbox unit for two-stage accelerating centrifuge	#0340190
	Automobile decelerators for centrifugal concentrators and dehydrators	#0302832
	Mechanical concentration and dehydrator by centrifugal force	#0251596
UTILITY PATENTS	Screw conveyor of decanter type centrifuge consisting of injection nozzle with directional spray angle	#20-0459173



High-Volume Screwpress



Main Feature

- · High-efficiency
- · Auto-Washing system
- Semi-permanent durability
- Option : Combined type with thickener



Specification

Main Motor: 5.5kWh Sub Motor; 2.2kWh Throughput: 30m3/h

SS: 2.5~3%

Municipal Sludge

Bowl Diameter: 900mm

Dry Solid: 22~25% Operating in Korea







3rd CHAPTER:

Nano Micro Bubble: Water, Wastewater, Algae Purification



Portable Mobile Skid type 100m³/day



Key Technology

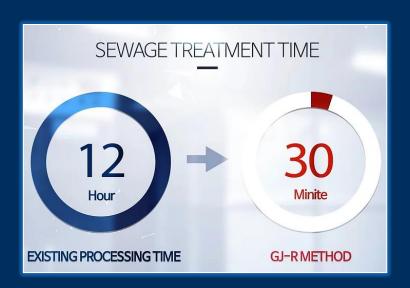


- ► Top-rank Nano Micro-Bubble System in South Korea For Water, Wastewater, Sewage, Algae Purification
 - 1. Non-powered Flocculation: Minimize energy cost



- 2. 2-Stage Coagulation & Flocculation with High capacity
- 3. Reduce 20% of Chemical input than Conventional Micro Bubble
- 4. Generate No Odor with In-line Type
- 5. Treat 96m³/hr of Municipal Sewage

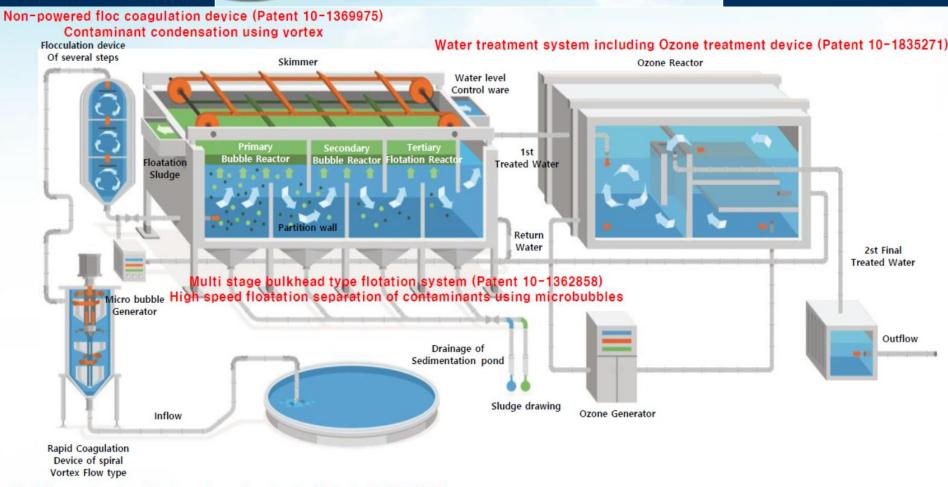












Swirling vortex type fast condensation device(Patent 10-1369979)
High speed condensation of pollutants



Coagulation & Flocculation





<Rapid Coagulation device>

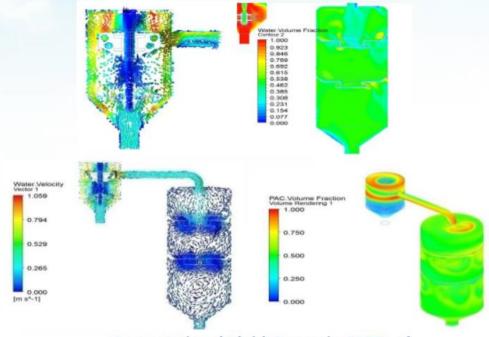
The top and bottom impeller are crossed, so have different fluid flow at the top and bottom.

And each wing has 4 holes.

+

Coagulant is injected into the impeller shaft

Vigorous turbulence formation and rapid mixing 10 second coagulation and chemical reduction technology



Computational Fluid Dynamics(CFD) of Rapid Coagulation device and Flocculation device

Rapid Coagulatio device Volume Ratio of Raw water and Chemical 0.56: 0.44

Flocculation device 0.5: 0.5(green)



Admixture Efficiency Nearly 100% (General mixing efficiency less than 70%)





< Coagulation >



< Out flow >



< Micro-bubble Floatation >



< Ozone Treatment >



Operating Site





International joint localization project(Indonesia)

- Purpose: Movable drinking water supply to the world's Largest market
- Capacity: 100Ton/Day(Maximum 600 people drinking water supply)
- Period: 2016. 12 ~ 2018. Currently
- Budget required : U\$ 600,000
 - (Environmental industrial technology institute 70% and Enterprise 30%)
- Place of installation: Indonesia Jakarta PDAM









Operating Site



International joint localization project (Indonesia)



< Contaminated River (Jakarta) >



< Raw water, Treated water >

Rapidity water Treatment



< GJ-R Process>

TAN	IS SAMPLE GGAL PENERIMAAN GGAL PENGLUAN S ERANGAN		FEMBHRIO F GEMPLAINT FRANKSTRASH F SAMPEL BARD * 19 July 2017 19 July 2017 1				
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3	E col	ng/100ml	0	0	0	HOM181066	
_			372	266	-	SNI 06-6989 1 2004	
•	Conductivity	mpt.		61.78	250	SAN 6969 18 : 2009	
5	Chlorida	mp/L	55.28		-		
	Colour	TCU	1.099	1.497	16	SAN 6000.00 : 2011	
7	TUS	mgs.	229	229	500	IHOU Y MAD 7 B	
	Organic Matter	mgs	3.25	42.32	10	SN 00-0069-22 : 2024	
3	A AKITH	mg/L	97.40	102.53	500	SNI 00-0069 12 : 2004	
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10	Free Chlome #	mgn.	15.00.00	0.05		reveneuses e	

< Satisfy of Indonesia drinking water standards >

For OPEX Comparison Data



On-site facility operation

Capacity: 1,000Ton/Day

Start Operation : 2017. 7. 1 ~

Site: In Daehyun sewage treatment plan

Purpose : Post-treatment due to excess capacity and Sewage treatment during rainfall

Water Quality : Operation average

(Unit: mg/L)

Target	SS	BOD	COD	T-N	T-P	E-Coli
Inflow	20.4	24.0	15.5	8.24	0.75	174,400
Outflow	2.0	2.1	4.2	5.013	0.12	500
Efficiency	90.2	91.3	72.9	39.2	84.0	99.7









Business	Application Field	Processing capacity	Progress Situation
Daehyeon-ri sewage treatment plant	Sewage	150Ton/day	Operation
Daehyeon-ri sewage treatment plant	CSOs and Filtration	1,000Ton/day	Operation
Imdang Station's Sphere of influence wastewater reusing plant	Wastewater Reusing	120Ton/day	Operation
HallaSan 1100 hill resting place	Sewage	50Ton/day	Operation
Halla Yeongsil resting place	Sewage	100Ton/day	Operation
Daebon-3ri sewage treatment plant	Sewage	100Ton/day	Operation
Dongsan sewage treatment plant	Sewage	100Ton/day	Operation
Namyangju-si Jingun sewage treatment plant	Recycle Water	14,000Ton/day	18.05(Test Run)
J Industrial estate wastewater reusing plant	Wastewater Reusing	50Ton/day	18.04
Y-si sewage treatment plant	Sewage	100Ton/day	18.02
J-si resort treatment plant	Sewage	1,800Ton/day	18.07
Y-si waste leachate	Wastewater	200Ton/day	18.06
G-do Urban development corporation	Wastewater	50, 150Ton/day	19.07



4th CHAPTER:

2.3P-SEPARATOR: Achieving Sludge renewable by Oil Separation



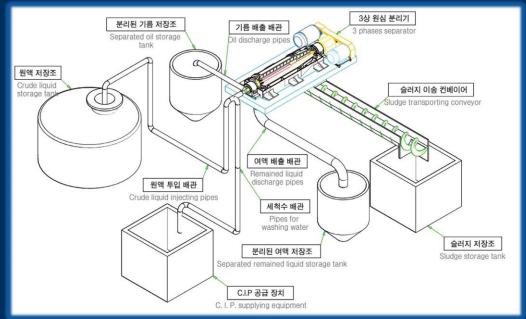




- 80% Market share for Oil Separation in South Korea
- 1. Developed the first commercialized 3P Separator in Korea.
- 2. Optimized machine design for Heavy oil, Food, Palm oil Sludge, etc.
- 3. Top quality A/S for Professional Engineer departure within <u>24hours</u> from emergency call

<u>Click to</u> Watch Video







3Phase Technology



The Concept of Centrifugal Separation

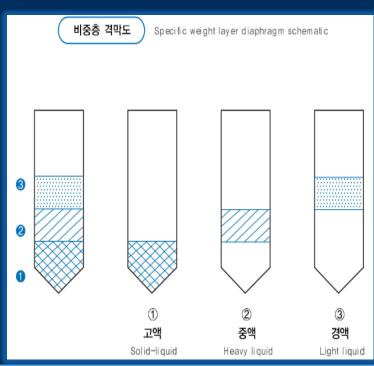
If the floating particles included suspension is left and observed in the air for the time being, bigger mass particles will move to downward and the lighter mass particles will move to upward slowly, and this upward & downward movement is called as precipitation.

If the centrifugal force is applied intentionally on this natural state suspension, precipitation phenomenon of the particles can be accelerated and the centrifuge can be defined as the machine that can separate, refine, enrich and dehydrate the property of matters using this centrifugal force and precipitation phenomenon.

▶ The Concept of 3 Phase Centrifugal Separation

2 phase centrifugation is normally recognized as the typical centrifugation and it mainly separates solid and liquid using centrifugal force.

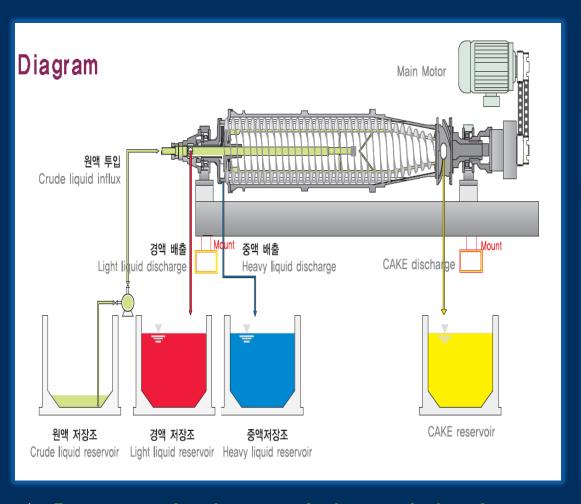
However, our 3 phase can separate and discharge the matters in 3 different phases such as Solid, Light Liquid and Heavy Liquid.





3Phase Technology





► Property of Matters Distribution Before & After 3 Phases Separation



▶ Property ratio of matters before and after the separation is different depending on the properties of the mixtures.









3 Phase Centrifuge Separator

3 Phase Centrifuge Separator

2 Phase Centrifuge







2 Phase Centrifuge

Disk Type Centrifuge Separator

Peeler Centrifuge Separator









Peeler Centrifuge Separator Low speed Solid-Liquid Separator







Low speed Solid-Liquid Separator

Oil Heating System

Oil Heating System



COMPANY SUMMARY PROFILE, REFERENCES, CONTACT LIST



Group Company Name	BLUEWIN, FINE INC, ROYAL PRECISION IND. CO., LTD.		
ВОМ	Mr. LEE SANG JUN(Korean)/CEO & President Mr. PARK JAE DUCK(Korean)/CEO & President Mr. ANTONIO KIM (Korean)/CMO, CEO		
Established	SEPT, 15, 1989		
Main Item & Business Fields	 - ELODE & KOWATS: World Unique Sludge Treatment system for Dewatering, Reducing, Recycling, Renewable from 1% to 90%DS. - Nano Micro-bubble: Advanced System for Water & Wastewater purification with the shortest time, lowest cost and highest efficiency. - 3-phase separation: Achieves Renewable energy by separating Water, Solid, Oil of "Palm oil, Heavy oil, Food Sludge, etc" with precision and efficiency. 		
Marketing Headquarters	4F, Baeksan Bldg, #157, Jungnung-ro, Seongbuk-Gu, Seoul, KOREA		
Capital Fund	US\$3.2mil	Turnover	US\$75.6mil/ Ave for 3years
Employee	181 staffs / 2021' present		
Official line	Tel: +82.70.7868.8920 / Fax: +82.2.912.4438 E-mail: info.bluewinkorea@gmail.com / www.BLUEWIN.kr & www.ELODE.co		





Setting day-Validity Period :Jan/01/2018~Dec/31/2020

Financial standing for past 3years

- Int'l Credit standing: BBB-
- Cash Flow : CF2(B)
- Turnover: U\$75.6mil/year ave.

Bank Information

- Industrial Bank of Korea
- KOREA.

Credit Rating Authorized Agency:

NICE평가정보 주식회사 NICE Information Service Co., Ltd.



International Certification

ARTICLES	AUTHORIZED BY	REGISTERED NO.
R&D CENTER	KOREA INDUSTRIAL TECHNOLOGY ASSOCIATION	#20084189
WORLD CLASS PRODUCTS	MINISTRY OF KNOWLEDGE ECONOMY	#2008-310
GREEN TECHNOLOGY	MINISTRY OF ENVIRONMENT	#GT-12-00173
INNOVATIVE S.M.E (INNO-BIZ)	SMBA	#R2021-524
ISO9001 QUALITY MANAGEMENT SYSTEM	SMBA CENTER	D 152-211
ISO14001 ENVIRONMENT MANAGEMENT	CRS	EMS-0080
LEADING COMPANY FOR MACHINERY PARTS & MATERIALS PARTS	MINISTRY OF KNOWLEDGE ECONOMY	#6801
BUSAN-LEADER FOR MACHINERY PARTS & MATERIALS PARTS	BUSAN METORPOLITAN CITY	#2006-2-89
FINANIAL A+ MEMBER CLUB	TECHNICAL ASSURANCE FUND (KOREA GOVERNMENT)	#836
CE	TUV	KPA 58161
DESIGNATED AS A DEFENSE COMPANY	MINISTRY OF KNOWLEDGE ECONOMY	#196
DEFENSE QUALITY MARK	DEFENSE TECHNOLOGY and QUALITY AGENCY	DTaQ-CDQ-13



Office Head Factory



2







3





4

SEOUL-CITY MARKETING HEAD OFFICE / ② BUSAN-CITY FACTORY
 DAEGU-CITY FACTORY / ④ ULSAN-CITY R&D CENTER



New 2nd Factory 2020



5 Exclusive Production Factory For <u>ELODE+NVD</u> in BUSAN-CITY

6 Exclusive Production Factory
For <u>Decanter-Centrifuge</u>, <u>Screwpress</u>
In DAEGU-CITY







BLUEWIN CO., LTD

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We're ready to reply within 24 hours for Serving you.

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